



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: DOWFROST™ HD 25 Heat Transfer Fluid, Dyed

Issue Date: 04/23/2015  
Print Date: 07/07/2015

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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Product name: DOWFROST™ HD 25 Heat Transfer Fluid, Dyed

### Recommended use of the chemical and restrictions on use

**Identified uses:** Intended as a heat transfer fluid for closed-loop systems. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

Customer Information Number:

800-258-2436  
SDSQuestion@dow.com

### EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 800-424-9300  
Local Emergency Contact: 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### Hazard classification

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

### Other hazards

no data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

**Component**

**CASRN**

**Concentration**

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Propylene glycol	57-55-6	> 22.0 - < 28.0 %
Water	7732-18-5	< 75.0 %
Dipotassium hydrogen phosphate	7758-11-4	< 3.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:** If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** No emergency medical treatment necessary.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

**Unsuitable extinguishing media:** no data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** This material will not burn until the water has evaporated. Residue can burn.

### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** No special precautions required. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Propylene glycol	US WEEL	TWA	10 mg/m <sup>3</sup>

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields).

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene

rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Wear clean, body-covering clothing.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance</b>	
<b>Physical state</b>	Liquid.
<b>Color</b>	Yellow to green
<b>Odor</b>	Characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	9.5 <i>Literature</i>
<b>Melting point/range</b>	Not applicable to liquids
<b>Freezing point</b>	-9.9 °C ( 14.2 °F) <i>Literature</i>
<b>Boiling point (760 mmHg)</b>	101.1 °C ( 214.0 °F) <i>Literature</i>
<b>Flash point</b>	<b>closed cup</b> Water boils off, Not applicable
<b>Evaporation Rate (Butyl Acetate = 1)</b>	< 0.5 <i>Estimated.</i>
<b>Flammability (solid, gas)</b>	Not applicable to liquids
<b>Lower explosion limit</b>	2.6 % vol <i>Literature</i> Propylene glycol.
<b>Upper explosion limit</b>	12.5 % vol <i>Literature</i> Propylene glycol.
<b>Vapor Pressure</b>	17.3 mmHg at 20 °C (68 °F) <i>Literature</i>
<b>Relative Vapor Density (air = 1)</b>	>1.0 <i>Literature</i>
<b>Relative Density (water = 1)</b>	1.033 at 20 °C (68 °F) / 20 °C <i>Literature</i>
<b>Water solubility</b>	100 % <i>Literature</i>
<b>Partition coefficient: n-octanol/water</b>	no data available
<b>Auto-ignition temperature</b>	371 °C (700 °F) <i>Literature</i> Propylene glycol.
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	2.4 cSt <i>Literature</i>
<b>Explosive properties</b>	no data available
<b>Oxidizing properties</b>	no data available
<b>Molecular weight</b>	no data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## **10. STABILITY AND REACTIVITY**

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**Reactivity:** no data available

**Chemical stability:** Thermally stable at recommended temperatures and pressures.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Some components of this product can decompose at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.

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## **11. TOXICOLOGICAL INFORMATION**

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*Toxicological information on this product or its components appear in this section when such data is available.*

### **Acute toxicity**

#### **Acute oral toxicity**

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

For the major component(s): Propylene glycol.  
LD50, Rat, > 20,000 mg/kg

#### **Acute dermal toxicity**

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

For the major component(s): Propylene glycol.  
LD50, Rabbit, > 20,000 mg/kg

#### **Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility. Mist may cause irritation of upper respiratory tract (nose and throat).

For component(s) tested.  
LC50, Rat, 4 Hour, vapour, 6.15 mg/l No deaths occurred following exposure to a saturated atmosphere.

### **Skin corrosion/irritation**

Prolonged contact is essentially nonirritating to skin.  
Repeated contact may cause flaking and softening of skin.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.  
Corneal injury is unlikely.

**Sensitization**

For the major component(s):  
Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:  
No relevant information found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

**Carcinogenicity**

Similar formulations did not cause cancer in laboratory animals.

**Teratogenicity**

For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

**Reproductive toxicity**

For the major component(s): In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

**Mutagenicity**

In vitro genetic toxicity studies were negative. For the major component(s): Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity**

**Acute toxicity to fish**

For the major component(s):  
Material is practically non-toxic to aquatic organisms on an acute basis  
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

**Persistence and degradability**

**Biodegradability:** For the major component(s): Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

**Bioaccumulative potential**

**Bioaccumulation:** No data available for this product.

**Mobility in soil**

For the major component(s):

Potential for mobility in soil is very high (Koc between 0 and 50).

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Not regulated for transport  
Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Propylene glycol	57-55-6

### California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Fire	Reactivity
0	0	0

### Revision

Identification Number: 101199563 / A001 / Issue Date: 04/23/2015 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.



THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.